



ATMOSPHERIC SEAL  
20 CPM



GAS FLUSH  
14 CPM



VACUUM/GAS  
12 CPM



HERMETIC SHRINK  
20 CPM



SKIN PACK  
8 CPM



SKIN PLUS  
6 CPM



SKIN DEEP  
5 CPM

## GT5e

Automatic, extra-large capacity, high-speed, in-line tray sealing system with full vacuum facility designed to cut labour costs.

Capable of 96 Vacuum/Gas packs per minute on an 8 impression tool; the GT5e is a high throughput modular, single-lane, linear, heat-sealing system. It is designed to run in conjunction with auxiliary equipment such as tray de-nesters, fillers, multi-head weighers and labellers, combining into a stand-alone, fully automatic production line.

At the core of the 'e' design is its flexibility to perform any style of heat seal to a pre-formed tray, be that atmospheric, MAP, VMAP, Skin, Skin Plus, or Skin Deep. Each of these options can be added now or at a later date, or indeed removed as necessary. This flexibility provides the user with the assurance that whatever the latest packaging trend might be, they have equipment suitably geared for the future.

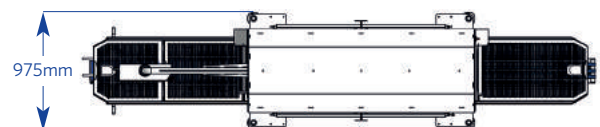
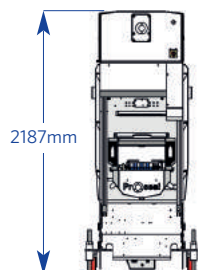
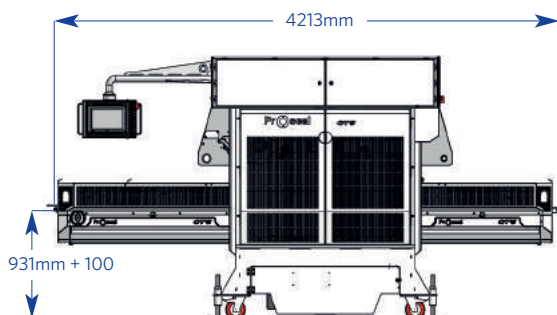
### Packaging Materials

#### Trays

- C-PET
- A-PET
- R-PET
- Polypropylene
- PVC / Styrene
- Board / Paper
- Smooth Wall Foil

#### Lidding

- Co-extruded and Laminated Polyester Films
- Foil
- Board
- Paper



## Standard design features and benefits

- Five minute tool changeover
- Low maintenance polymer bearings
- Simple and accurate film-feed system with easy film route
- Maintenance friendly robust construction
- Accurate temperature and seal pressure control
- High accuracy tool alignment system provides a constantly accurate sealing and/or film-cutting relationship with the tray flange profile
- Simple design and operation
- Film snap detection
- 'Auto Tool' Touch of a button tool change system, automatically locates and connects tooling to machine functions including all MAP options
- Integration of peripheral equipment, such as: infeed and outfeed conveyors, checkweighers, metal detectors and printers
- All around seal and contoured film-cut with skeletal film rewind
- Automatic seal operation with accurate seal dwell time
- Self-centring tray guides
- Automatic film roll clamping
- Food industry approved hygienic construction and wash-down protection
- Full Category 3 guarding
- User friendly, menu-driven control panel with step-by-step prompts, error and status displays, and useful batch pack counter
- Recipe handling of machine settings
- Self diagnostic system
- Pendant mounted colour touch screen HMI control for full double-sided operation
- Recipe driven auto machine set-up for tool change
- On-screen data capture and trends with wireless connection option
- Pot crush avoidance system
- Active film tension
- **QR Conveyors** with quick release belts for easy hygiene and maintenance
- **Eseal®** - high-performance, high-precision, high-force, energy-efficient, electric seal system that boasts a massive increase in seal force
- **Promotion** - a high accuracy continuous motion tray infeed system, which increases production speed whilst reducing machine duty

## GT5e Specifications

Height	2187mm
Standard Length	4213mm
Width	975mm
Weight	1750kg
Electrical Supply	400V 3 phase + neutral (fused at 16A)
Transformer Variations	480V 3 phase (fused at 20A) 600V 3 phase (fused at 15A)

## Metric Imperial

Pressure	Flow	Pressure	Flow
6 Bar	50L/Min	87psi	1.7CFM
<b>Required Supply for Skin Machine - (SD spec)</b>			
6 Bar	707L/Min	87psi	25CFM

Transformers are available to accommodate the electrical supplies in different countries

## Options available

- Free flow gas flush MAP (Modified Atmosphere Packaging)
- High Oxygen (O<sup>2</sup>) gas flush
- Vacuum - used for applications such as retorting or for when the lid level needs to be controlled
- Vacuum Gas - ideal for where residual gas levels have to be sub 1%
- Skin - Skin packaging sub flange
- Skin Plus - Skin packaging up to 50mm above the tray flange
- Skin Deep - Skin packaging up to 100mm above the tray flange
- Close Cut - Method of maximising throughput and reducing film waste
- Inboard Cut (IC) option to provide 'form, fill and seal' tray presentation
- Film coding and printing
- Foil crimping
- Active conveyors to allow the machine to be used as a straight through conveyor when packs don't require sealing
- Back-to-back machine configurations
- Optional integration of peripheral equipment, such as: denesters, fillers, multi-head weighers, laser coders, labellers
- **eWON** - a machine connection system to deliver real time data and error condition support, remote setup, and software upgrades, using a customer's existing IT network
- **I-film** - intelligent film reel monitoring system which actively adjusts film tension based on reel diameter to increase print quality and film reel efficiency, reduce component duty, and provides a film end warning system
- **Protect** - a contactless machine login and audit trail system
- Sale, Lease Purchase and Rental options available

## GT5e Sealing capacity

No. of trays	Length	Width	Depth	Diameter
Two	300mm	531mm	120mm	300mm
Three	300mm	346mm	120mm	300mm
Four	300mm	253mm	120mm	253mm
Five	300mm	197mm	120mm	197mm
Six	300mm	160mm	120mm	160mm
Seven	300mm	134mm	120mm	134mm
Eight	300mm	112mm	120mm	112mm



RED MEAT | POLYPROP



FISH | BOARD



PRODUCE | C-PET



PUDDINGS | A-PET



READY MEALS | SMOOTH WALL FOIL

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